



## AFB™ 8680GS

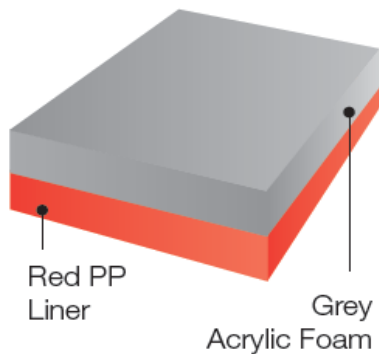
Avery Dennison AFB™ 8680GS is a grey acrylic foam tape. This product has excellent adhesion and shear strength, and also resists UV lights and elevated temperatures. AFB™ 8680GS is suitable for badge and emblem mounting in automobiles.

### FEATURES:

- Foam tape with viscoelastic acrylic foam carrier
- Closed cell structure
- Acrylic adhesive system
- Polypropylene liner helps provide good moisture stability and easier converting with its high tear strength

### BENEFITS:

- High adhesion combined with good shear absorbs shock and distributes stress evenly
- Good high temperature resistance
- High bond strength to irregular or curved surfaces
- Very good holding power



### CONSTRUCTION:

#### Liner:

Red Polypropylene Liner

#### Adhesive:

Acrylic

#### Carrier:

Gray Acrylic Foam Core

#### Adhesive:

Acrylic

**AFB™ 8680GS**

Adhesive Properties:		Typical Values		
Thickness	ASTM D-3652	US Mils	MM's	Micron's (µm)
Liner:		3.2	0.08	81
Carrier & Adhesive:		31.5	0.80	800
Total Caliper:		34.7	0.88	881

PEEL ADHESION		Test Method(s): PSTC-101, ASTM D-3330		
Aluminum Foil	90° 12 in /min (305 mm / min)			
Substrate		Lbf / In	N / 100 mm	
Automotive MSE Clear Coat	24 hr dwell	10.3	180	
Aluminum Foil	90° 12 in /min (305 mm / min)			
Automotive MSE Clear Coat	24 hr dwell	5.7	100	

DYNAMIC SHEAR		Test Method(s): ASTM D-1002		
Aluminum Foil	0.5 in /min (12.7 mm / min)			
Substrate		Lbf / In <sup>2</sup>	kPa	
Liner	24 hr dwell	72.5	500	

NORMAL TENSILE		Test Method(s): ASTM D-897		
Aluminum	2 in / min (50.8 mm / min) 1" sq (6.5 cm <sup>2</sup> )			
Substrate		Lbf / In <sup>2</sup>	kPa	
Aluminum	24 hr dwell	65.3	450	

STATIC SHEAR		Test Method(s): PSTC-101, ASTM D-3330		
Aluminum Foil	1" sq (6.5 cm <sup>2</sup> ) 1000 g @ Room Temp			
Substrate		Min to Fail		
SS	24 hr dwell	> 10,000		
Aluminum Foil	1" sq (6.5 cm <sup>2</sup> ) 500 g @ 80°C			
SS	24 hr dwell	> 10,000		

TEMPERATURES		° F	° C
Long Term Temp (10,000 mins)		248 ° F	120 ° C
Short Term Temp (240 mins)		320 ° F	160 ° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

**APPLICATION TECHNIQUES**

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

**STORAGE / SHELF LIFE**

- One year when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to [Tapes.AveryDennison.com](http://Tapes.AveryDennison.com) for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

© 2015 Avery Dennison Corporation. All rights reserved. Avery Dennison® is a registered trademark of Avery Dennison Corporation. All other Avery Dennison brands, product names, antenna designs and codes or service programs are trademarks of Avery Dennison Corporation.



Performance  
Tapes



**Equalo S.A. de C.V.**  
César L. Faz #601,  
Col. Hacienda los Morales  
1er Sector, C.P. 66495  
San Nicolás de los Garza,  
Nuevo León, México